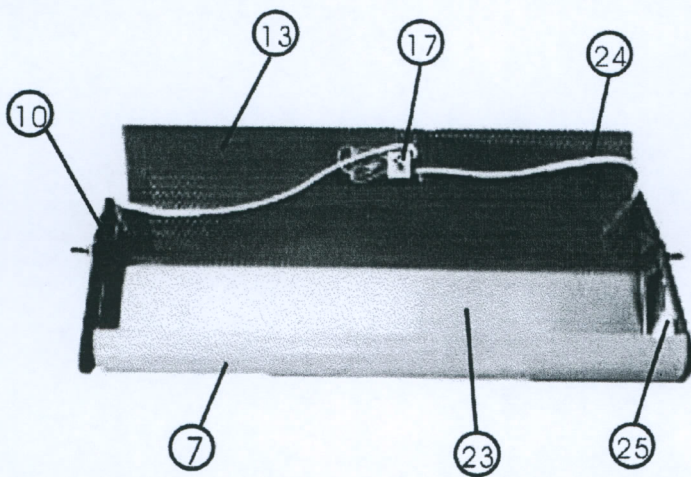
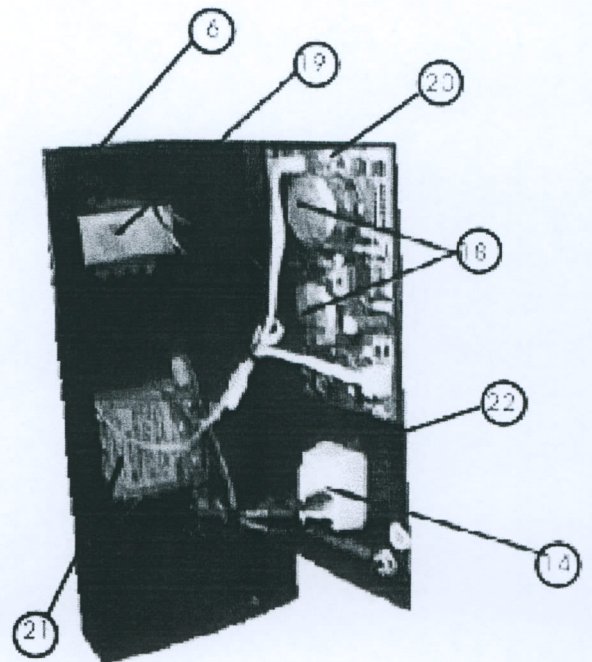
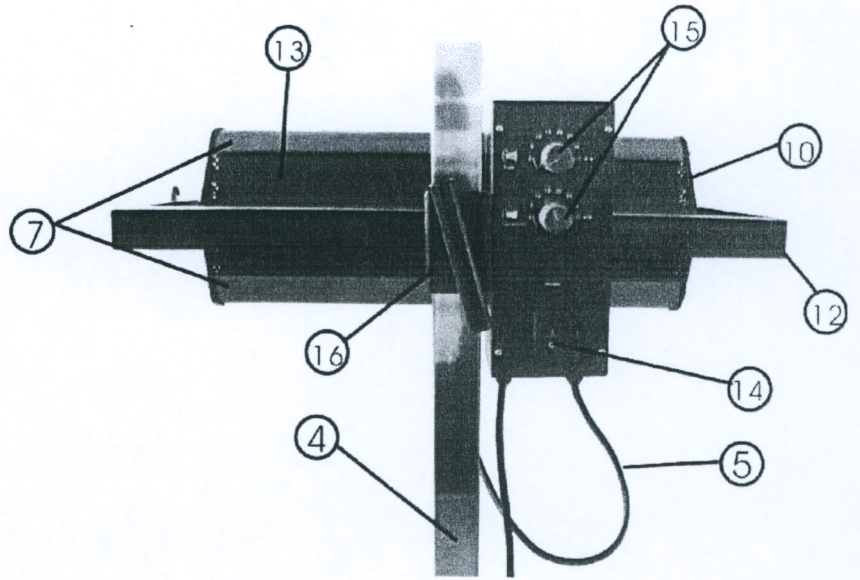
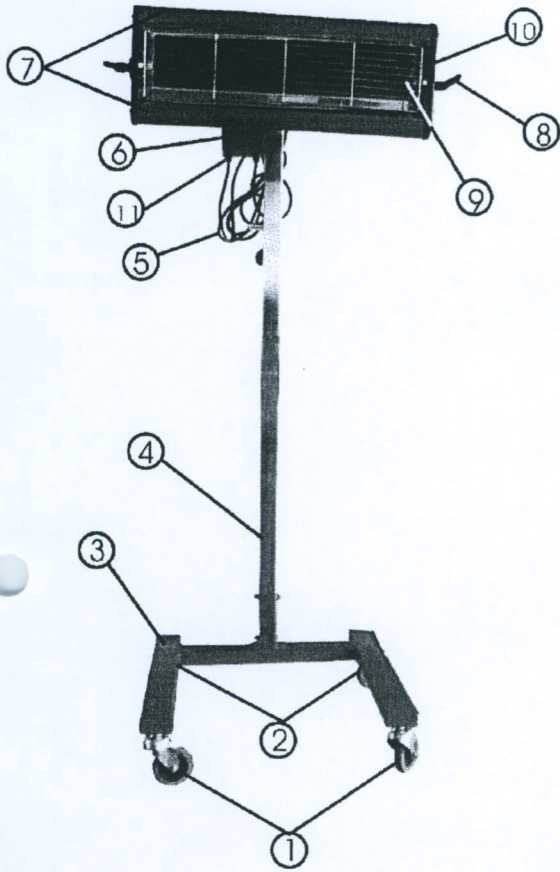


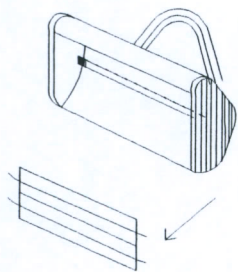
6. Spare Part List



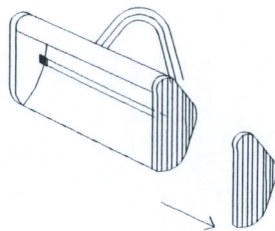
7. Replacement of Emitter Lamp Tube

1. Shut down the power;
2. Take out the protective net in front of the emitter;
3. Loosen the screws on the side panel of the emitter and remove the side panel.
4. Release the radiating panel.
5. Loosen the two leads in the lamp tube and remove the tube;
6. Fix the new tube with same model number and wire the tube properly.
7. Install the protective net, radiating net and the side panel.
8. Use a piece of soft cloth or cotton to clean the reflector panel and the tube with alcohol.

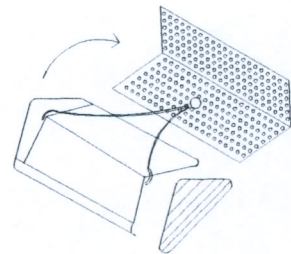
(Remark: Be sure to unplug the power and cooling when replacing, after 20 minutes, to be completely evaporating alcohol before startup the tubes, otherwise the tube will be blown out easier.)



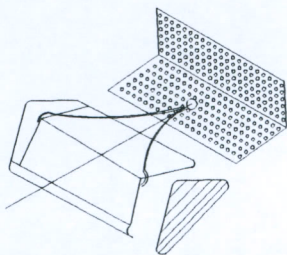
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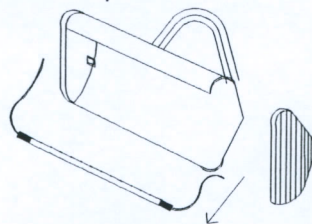
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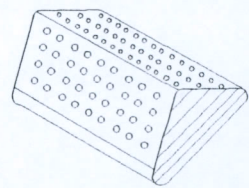
3



4



5



6

8. Causes of Defects on

Defect	Cause	Troubleshooting
Small pores on the baked surface	<ol style="list-style-type: none"> 1. Too near between the emitter and the repaired surface 2. Insufficient Preheating Time; 3. Fast thinning agent included in the paint 	<ol style="list-style-type: none"> 1. Increase the distance 2. Increase the preheating time 3. Use standard or slow thinning agent
Transparent Coating	<ol style="list-style-type: none"> 1. Too far between the emitter and the repaired surface 2. Insufficient Baking 3. Too thick coating 	<ol style="list-style-type: none"> 1. Make the machine closer; 2. Increase the baking time 3. Thin the coating
Difficult Stains	<ol style="list-style-type: none"> 1. Too long baking 2. Too near distance 	<ol style="list-style-type: none"> 1. shorten the baking 2. increase the distance
Fuzzy Edge	The repair surface is too large	<ol style="list-style-type: none"> 1. Cut it into two pieces 2. Preheating for first time, and do not use preheating for second time
Uneven Baking	The emitter is not as high as the repaired surface	Adjust the emitter to allow it to be as high as the repaired surface

For optimal baking performance, we recommend that users should work out the suitable operating procedures, baking time and distance according to the local natural conditions, working environment and the types of paints.

Above specifications, exterior or diagrams are descriptive and subject to revision. If there are any discrepancies or changes, actual products shall prevail without otherwise notification.

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